

Date: Thursday, 14/08/2008 10:58:50 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: AFT BLADE FOLD ASSEMBLY
Job Number	: 41239		
Estimate Number	: 13532		
P.O. Number	:	Part Number	: PB674300103
This Issue	: 14/08/2008 S.O. No. :	Drawing Number	: B6743001 P.1,3,4,15
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 18/08/2008 Qty: 3 Um: Each
Checked & Approved By	: <u>MF 08-08-14</u>		
Comment	: Est Rev:A 08-07-30 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation?	Description :
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1.0	PB674300109	Aft Blade Fold Assembly Weldment
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Aft Blade Fold Assembly Weldment

batch: 40772

h 08/08/26

2.0	PB674300113	Aft Adjustable Blade Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Aft Adjustable Blade Support Assembly

batch: 40607

h 08/08/26

3.0	PB674300117	Aft Adjustable Blade Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Aft Adjustable Blade Support Assembly

batch: 40609

h 08/08/26

4.0	PB674300121	PB67-43001-21
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-21

batch: 36953

h 08/08/26

5.0	PB674300123	PB67-43001-23
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-23

batch: 36259

h 08/08/26

Date: Thursday, 14/08/2008 10:58:50 AM
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Process Sheet

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Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PB674300137	PB67-43001-37
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-37

batch: 40242

U

08/08/26

7.0	PB674300157	Stabilizer Arm
-----	-------------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Stabilizer Arm

batch: 41014

U

08/08/26

8.0	PB674300159	PB67-43001-59
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-59

batch: 40093

U

08/08/26

9.0	PB674300163	Handle Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle Assembly

batch: 40816

U

08/08/26

10.0	PB6743001135	Male Eye
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Male Eye

batch: 23995

U

08/08/26

11.0	PB6743001155	Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pin

batch: 40577

U

08/08/26

12.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lever Arm

batch: 40054

U

08/08/26

Date: Thursday, 14/08/2008 10:58:50 AM
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Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PB6743001265

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bushing

batch: 40056

U

08/08/26

14.0

PB6743001299

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bushing

batch: 40062

U

08/08/26

15.0

D3451045

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle and Lock-Down Assembly

batch: 41065

NO Qty

U

08/08/26

16.0

D3451047

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle and Lock-Down Assembly

batch: 41063

NO Qty's

U

08/08/26

17.0

D34401

Tube Guide



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Tube Guide

batch: AB23949 x1

NO Qty's says comp 10?

AS

08/08/15 (S)

18.0

D34403

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Clamp

batch: 39964

NO Qty's

comp says 5?

U

08/08/26

19.0

D34441

Velcro Loop Belt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Velcro Loop Belt

batch: 35548 x3

comp won't except Batch

AS

08/08/15 (S)

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Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D34479

Swing Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Swing Arm

batch: 29968

NO Qty's

comp says 20

11 08/08/26

21.0

086004

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Inventory

batch: M 17850

AS 08/08/15 (X3)

22.0

MS27039107

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Screw

batch: M 18059

AS 08/08/15 (X3)

23.0

MS27039123

SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

SCREW

batch: M 18057

AS 08/08/18 (X3)

24.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 39.0000 Each(s)

Nut

batch: M 108480

AS 08/08/15 (X3)

25.0

MS21042L6

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: 105077

AS 08/08/15 (X3)

26.0

MS518596

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch: M 106277 x 5 M 108473 x 19

1/8 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:58:50 AM
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Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

MS518598

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch:

M18854x18

JS 08/08/15 (X3)

28.0

NAS43DD368

SPACER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

SPACER

batch:

M108473

JS 08/08/15 (X3)

29.0

NAS1149F0316P

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

WASHER

batch:

M106242

JS 08/08/15 (X3)

30.0

NAS1149F0432P

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 48.0000 Each(s)

Washer

batch:

18057

JS 08/08/15 (X3)

31.0

NAS1149F0632P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch:

M18057

JS 08/08/15 X3

32.0

NAS1149F0832P

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

WASHER

batch:

M18057

JS 08/08/15 (X3)

33.0

AN960JD6

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Washer

batch:

6085

JS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:58:50 AM
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Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch:

M105442

✓

SS 08/08/15 (K3)

35.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Bolt

batch:

M167959

✓

SS 08/08/15 (K3)

36.0

AN416A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bolt

batch:

M19278

✓

SS 08/08/15 (K3)

37.0

AN611A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

batch:

M165558

✓

SS 08/08/15 (K3)

38.0

AN620A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch:

104547

✓

SS 08/08/15 (K3)

39.0

AN813A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

batch:

M18180

✓

SS 08/08/15 (K3)

40.0

BSP43

RIVET



Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

RIVET

batch:

17890

✓

SS 08/08/15 (K3)

Date: Thursday, 14/08/2008 10:58:51 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

CR3213405

cherry rivet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

cherry rivet

batch:

M104214

✓

AS 08/08/15 (X3)

42.0

MS17984C413

PIN, QUICK RELEASE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

PIN, QUICK RELEASE

batch:

M18119

AS 08/08/15 (X3)

43.0

MS17984C418

PIN, QUICK RELEASE



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

PIN, QUICK RELEASE

batch:

M18119 M108473 Y6

AS 08/08/15 (X3)

44.0

30345T21

LANYARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

LANYARD

batch:

M162812

AS 08/08/15 (X3)

45.0

30345T24

LANYARDS



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

LANYARDS

batch:

M18351 X3 M108390 Y6

AS 08/08/15 (X3)

46.0

240107

SPRING SLOTTED PIN



Comment: Qty.: 9.0000 Each(s)/Unit Total: 27.0000 Each(s)

SPRING SLOTTED PIN

batch:

M102940

AS 08/08/15 (X3)

47.0

3408A98

DETENT BALL SPRING PLUNG



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

DETENT BALL SPRING PLUNG

batch:

M102812

AS 08/08/15

Date: Thursday, 14/08/2008 10:58:51 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

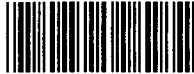
Machine Or Operation:

Description :

48.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2.

242 THREADLOCK batch: M 107045

08.08.26

49.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/08/26

50.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

51.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

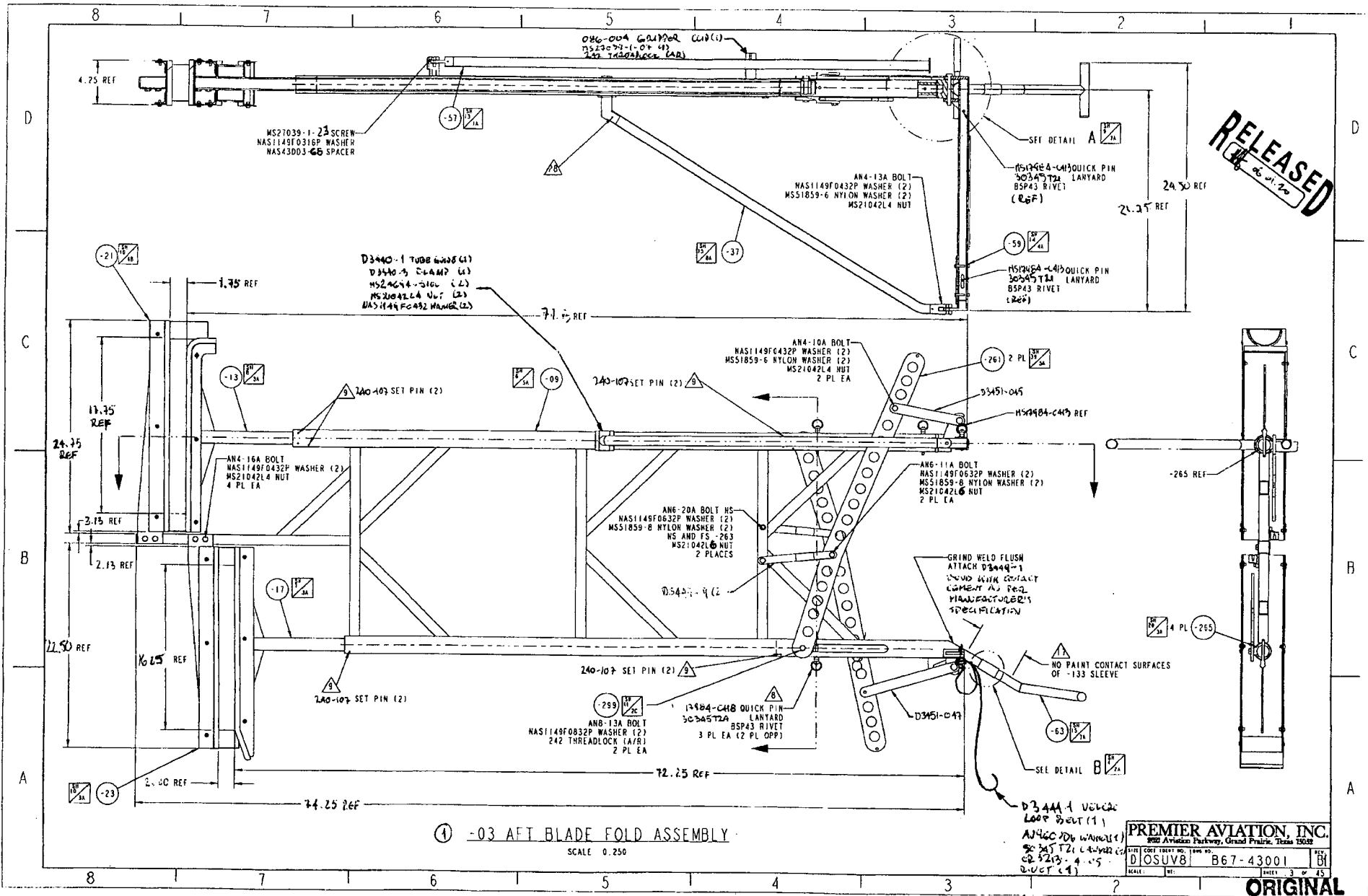
Job Completion



08/08/26

ORIGINAL

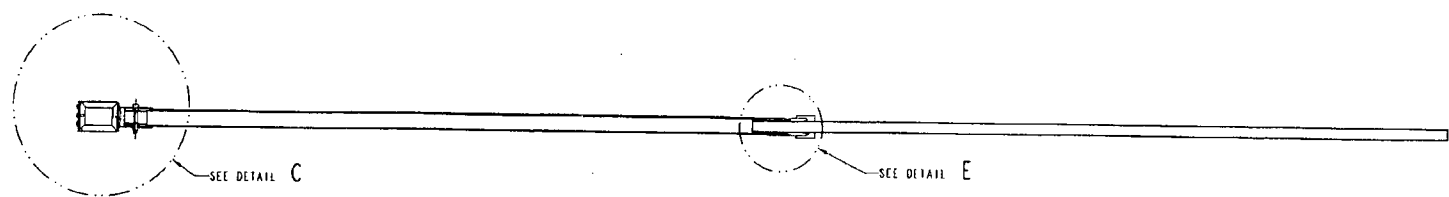
RELEASED



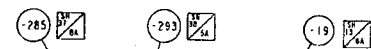
41239

RELEASED

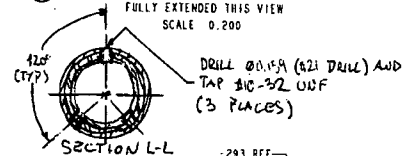
8 7 6 5 4 3 2 1



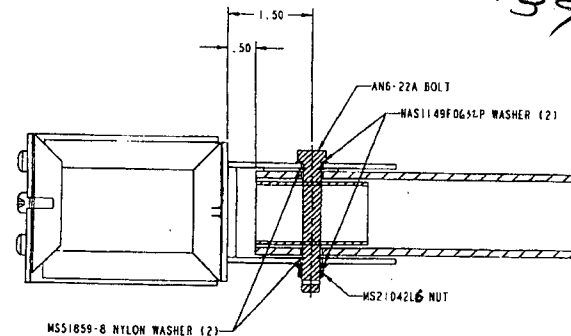
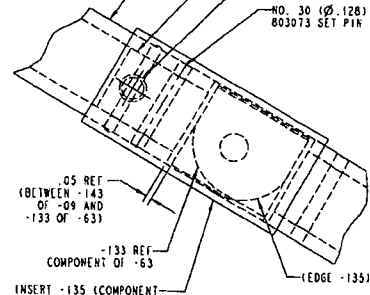
MS27038-1-09 SCREW
NAS1149F0316P WASHER
Ø.193 THRU
MATCH DRILL -29 WITH NUTPLATE
LOC'S OF -35
7 PLACES



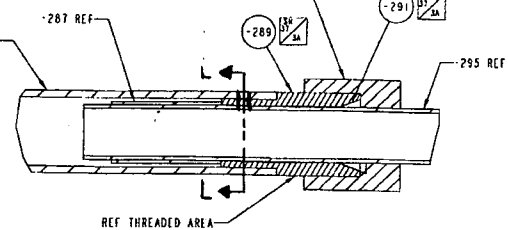
1 -27 BLADE POSITIONER
FULLY EXTENDED THIS VIEW
SCALE 0.200



-243 REF (COMPONENT OF -09 ASSY)
-135 REF (COMPONENT OF -63)
DETENT BALL 7/16-20
NO. 30 (Ø.128) THRU
803073 SET PIN



DETAIL C
SCALE 1.000
(-27 ASSY)



DETAIL E
SCALE 1.000
(-27 ASSY)

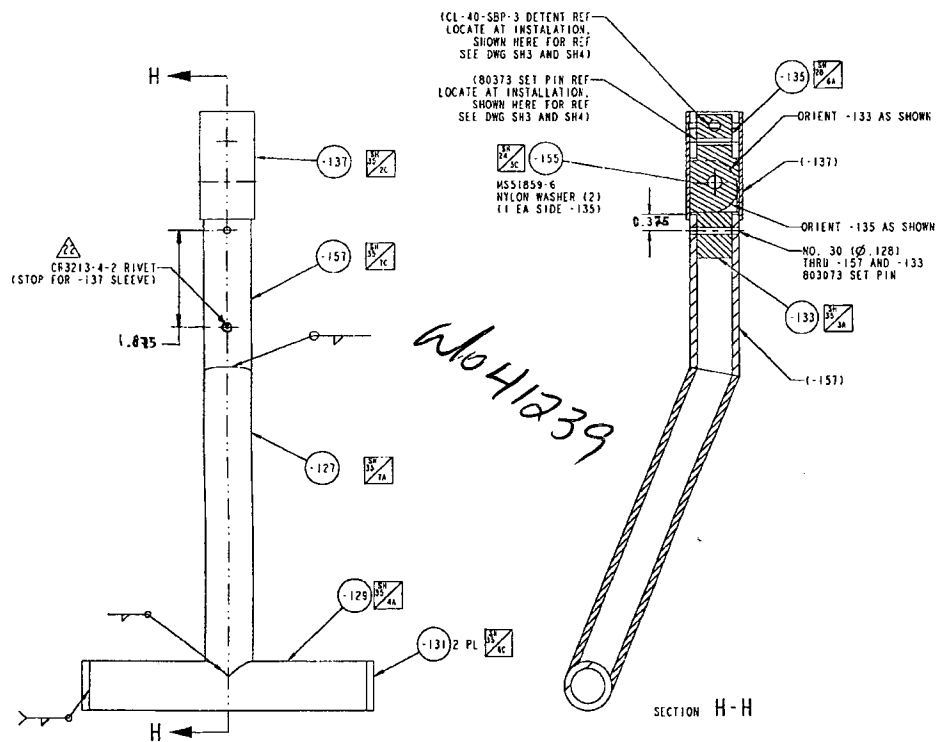
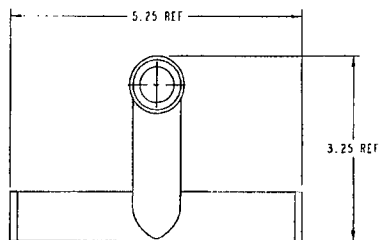
INSERT -135 (COMPONENT OF -63 ASSY) INTO -243 TUBE (COMPONENT OF -09 ASSY) ALIGN HOLES, ASSURING ORIENTATION SHOWN. INSERT DETENT BALL, ASSURING BALL PROTRUDES SLIGHTLY ABOVE OUTER SURFACE OF -243 TUBE. LOCATE 803073 SET PIN. ASSURE -137 SLIDE SLEEVES FREELY OVER HINGE AND LOCKS INTO DETENT.

DETAIL B
SCALE 2.000
(-03 ASSY)

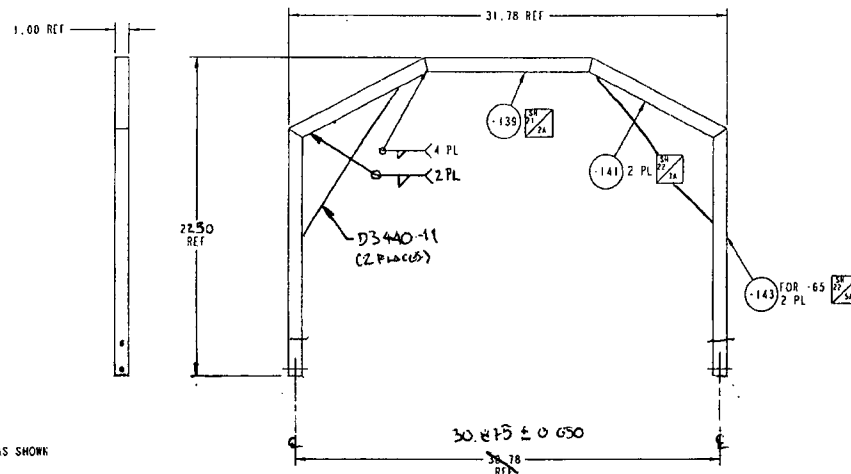
PREMIER AVIATION, INC.	
8901 Aviation Parkway, Grand Prairie, Texas 75052	
DATE	10/05/88
REV	1
BY	10/05/88
CHKD	10/05/88
APPD	10/05/88
FILE NO.	867-43001
REV	1

ORIGINAL

No 41239



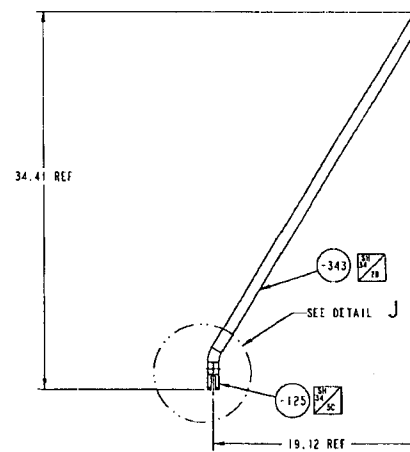
① -63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000



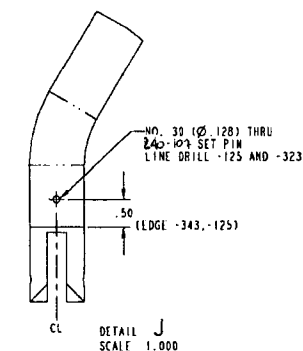
RELEASED
#06 01.20

① -47 BASE ASSEMBLY (COMMERCIAL VERSION)
SCALE 0.250

① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



① -37 TUBE ARM ASSEMBLY
SCALE 0.700



PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050

SIZE: COIL: INCH: NO. DWG NO. REV. BY: DATE: 15 OF 45

D OSUV8 B67-43001 B1

ORIGINAL

Date: Tuesday, 26/08/2008 7:23:36 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41239	Customer	: Dart Helicopters Services
Estimate Number	: 13532	DWG Name	: AFT BLADE FOLD ASSEMBLY
Purchase Order #	:	Part Number	: PB674300103
Complete Date	: / / : : AM	DWG Number	: B6743001 P.1,3,4,15
Rev.	: B1		

DUE DATE	ORDERED	DELIVERED
18/08/2008	3	0

17.0 D34401-Tube Guide	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	D34401	1.000	\$180.70	Lot # 23949 Qty. 1
Subtotal:	QTD:	0 CTD:	1	\$180.70	

21.0 086004-Inventry	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	086004	3.000	\$0.30	Lot # 17850 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.30	

22.0 MS27039107-Screw	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS27039107	3.000	\$0.24	Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.24	

23.0 MS27039123-SCREW	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS27039123	3.000	\$0.51	Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.51	

24.0 MS21042L4-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS21042L4	39.000	\$6.65	Lot # 108480 Qty. 39
Subtotal:	QTD:	0 CTD:	39	\$6.65	

25.0 MS21042L6-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS21042L6	12.000	\$7.44	Lot # 105077 Qty. 12
Subtotal:	QTD:	0 CTD:	12	\$7.44	

26.0 MS518596-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS518596	24.000	\$7.54	Lot # 106277 Qty. 5 Lot # 108473 Qty. 19
Subtotal:	QTD:	0 CTD:	24	\$7.54	

27.0 MS518598-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS518598	18.000	\$2.70	Lot # 18854 Qty. 18
Subtotal:	QTD:	0 CTD:	18	\$2.70	

28.0 NAS43DD368-SPACER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS43DD368	3.000	\$2.88	Lot # 108473 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$2.88	

Date: Tuesday, 26/08/2008 7:23:36 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number : 41239		Customer : Dart Helicopters Services	
Estimate Number : 13532		DWG Name : AFT BLADE FOLD ASSEMBLY	
Purchase Order # :		Part Number : PB674300103	
Complete Date : / / : : AM		DWG Number : B6743001 P.1,3,4,15	
Rev. : B1			

29.0 NAS1149F0316P-WASHER INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0316P	3.000	\$0.40	Lot # 106242 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$0.40	

30.0 NAS1149F0432P-Washer INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0432P	48.000	\$0.96	Lot # 18057 Qty. 48
Subtotal:			QTD: 0 CTD: 48	\$0.96	

31.0 NAS1149F0632P-WASHER INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0632P	24.000	\$0.48	Lot # 18057 Qty. 24
Subtotal:			QTD: 0 CTD: 24	\$0.48	

32.0 NAS1149F0832P-WASHER INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0832P	12.000	\$0.12	Lot # 18057 Qty. 12
Subtotal:			QTD: 0 CTD: 12	\$0.12	

33.0 AN960JD6-Washer INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN960JD6	3.000	\$0.03	Lot # 6085 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$0.03	

34.0 AN410A-Bolt INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN410A	6.000	\$1.44	Lot # 105442 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$1.44	

35.0 AN413A-Bolt INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN413A	3.000	\$0.85	Lot # 107959 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$0.85	

36.0 AN416A-Bolt INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN416A	12.000	\$4.99	Lot # 19278 Qty. 12
Subtotal:			QTD: 0 CTD: 12	\$4.99	

37.0 AN611A-BOLT INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN611A	6.000	\$2.18	Lot # 105558 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$2.18	

Date: ✓ Tuesday, 26/08/2008 7:23:36 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number : 41239		Customer : Dart Helicopters Services	
Estimate Number : 13532		DWG Name : AFT BLADE FOLD ASSEMBLY	
Purchase Order # :		Part Number : PB674300103	
Complete Date : / / : : AM		DWG Number : B6743001 P.1,3,4,15 Rev. : B1	

38.0 AN620A-Bolt INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN620A	6.000	\$2.74	Lot # 104547 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$2.74	

39.0 AN813A-BOLT INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN813A	6.000	\$7.50	Lot # 18180 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$7.50	

40.0 BSP43-RIVET INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	BSP43	9.000	\$1.44	Lot # 17890 Qty. 9
Subtotal:			QTD: 0 CTD: 9	\$1.44	

41.0 CR3213405-cherry rivet INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	CR3213405	3.000	\$1.74	Lot # 104214 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$1.74	

42.0 MS17984C413-PIN, QUICK RELEASE INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS17984C413	3.000	\$81.06	Lot # 18119 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$81.06	

43.0 MS17984C418-PIN, QUICK RELEASE INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS17984C418	6.000	\$120.80	Lot # 108473 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$120.80	

44.0 30345T21-LANYARD INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	30345T21	3.000	\$7.46	Lot # 102812 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$7.46	

45.0 30345T24-LANYARDS INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	30345T24	9.000	\$24.83	Lot # 108390 Qty. 6 Lot # 18351 Qty. 3
Subtotal:			QTD: 0 CTD: 9	\$24.83	

46.0 240107-SPRING SLOTTED PIN INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	240107	27.000	\$3.25	Lot # 102940 Qty. 27
Subtotal:			QTD: 0 CTD: 27	\$3.25	

Date: Tuesday, 26/08/2008 7:23:37 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41239	Customer	: Dart Helicopters Services
Estimate Number	: 13532	DWG Name	: AFT BLADE FOLD ASSEMBLY
Purchase Order #	:	Part Number	: PB674300103
Complete Date	: / / : : AM	DWG Number	: B6743001 P.1,3,4,15
		Rev.	: B1

47.0 3408A98-DETENT BALL SPRING PLUNG INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	3408A98	3.000	\$15.66	Lot # 102812 Qty. 3

Subtotal: QTD: 0 CTD: 3 \$15.66

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$486.89
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$486.89

COST PER UNIT: \$486.89